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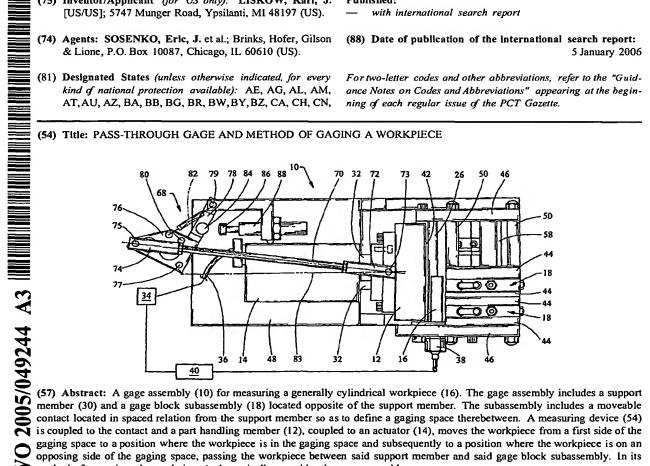
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gaging space to a position where the workpiece is in the gaging space and subsequently to a position where the workpiece is on an opposing side of the gaging space, passing the workpiece between said support member and said gage block subassembly. In its method of operation, the workpiece is dynamically gaged by the gage assembly.